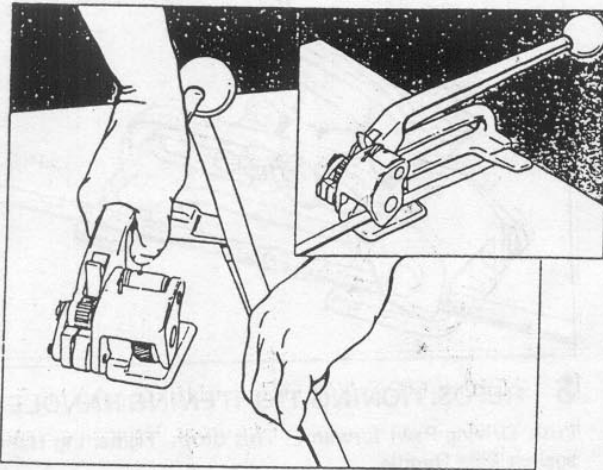


OPERATION

STEEL

Tighteners are the most versatile unlimited take-up strapping tools ever designed and the easiest to operate.

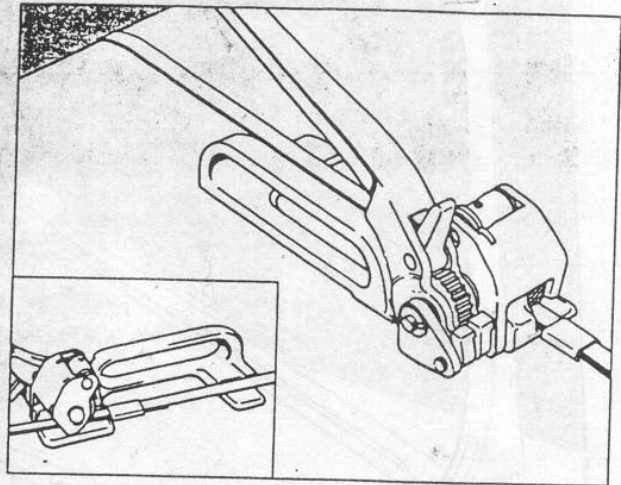


1 THREADING TOOL

Feeding direct from the reel in front, loop the strap around the container with end of strap underneath. Hold strap in position with left hand, see above. With Tightening Handle in full rear position, grasp tool in right hand and squeeze Tightening and Base Handles together. This raises the tightening head to full open position for easy threading of tool.

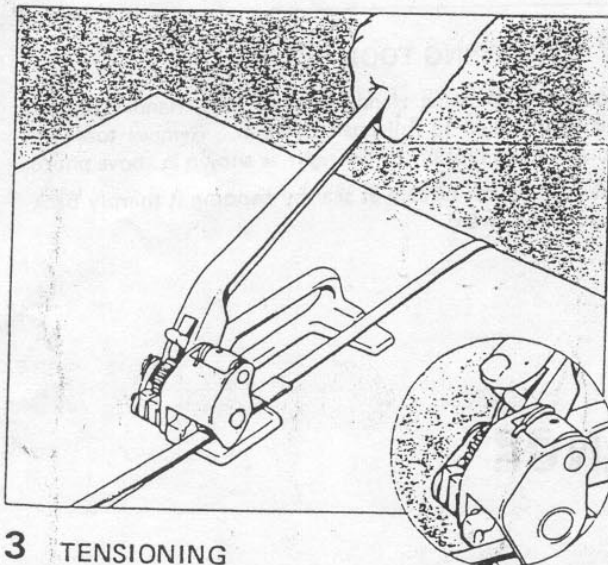
Slide rear foot of tool under strap, then swing tool to left so that strap is directly under knurled tightening wheel.

NOTE: If package being strapped has narrow surface, strap should pass under rear foot . . . see insert, otherwise strap passes over rear foot as shown in large illustration.



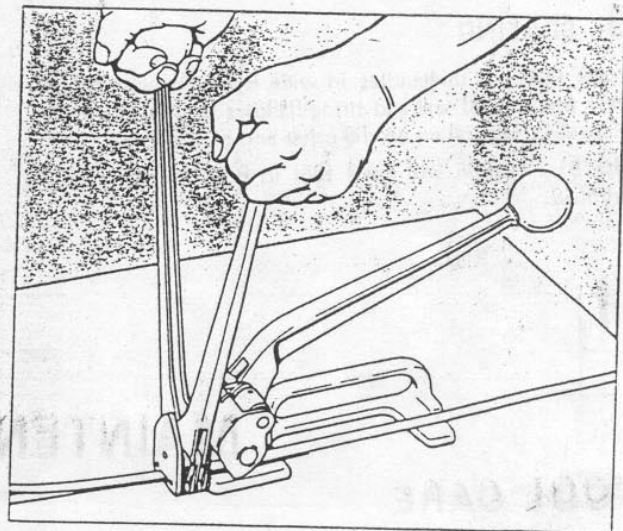
2 PLACING THE SEAL

For "front" sealing the lower strap should extend to the rear edge of the front foot. Snap-on seal is placed against front of tool. See large illustration above. For "rear" sealing, lower strap should extend one inch beyond rear edge of front foot. Place snap-on seal flush with rear edge of front foot as shown in insert above. If, after desired tension is reached, the position of handle prevents easy use of sealer, press driving pawl forward with thumb (see insert below . . . this allows for repositioning of handle in any position. Sealer should be held with handles wide apart directly on center of seal.



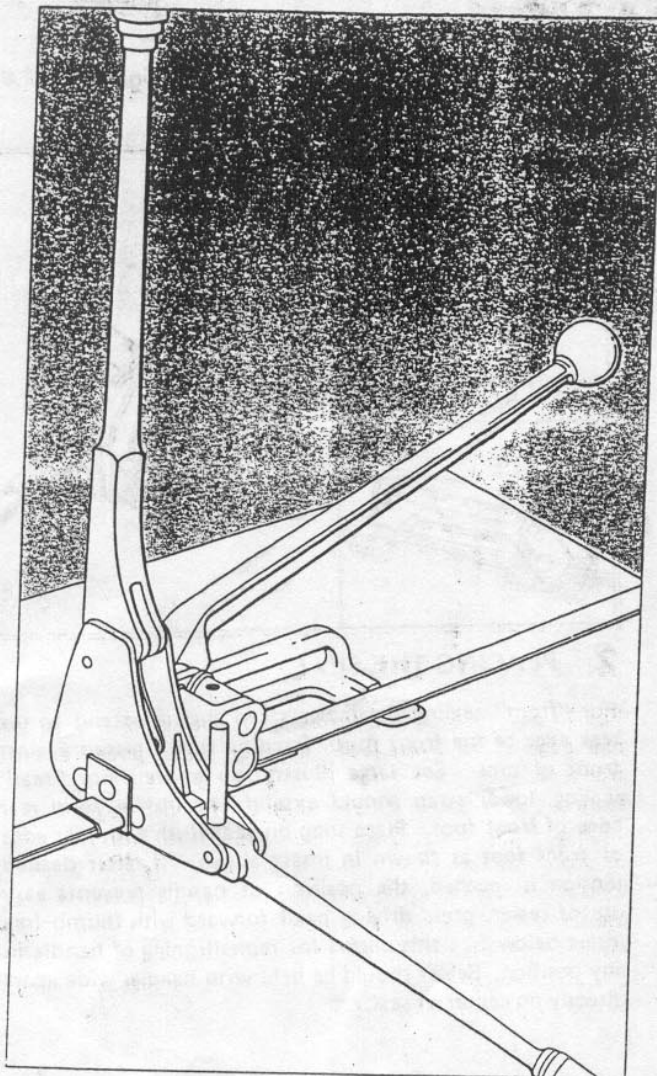
3 TENSIONING

Move Tightening Handle back and forth until desired tension is reached. **CAUTION:** Do not move Tensioning Handle to extreme rear position as this automatically releases tension. To obtain maximum leverage at the most convenient position, press Driving Pawl forward with thumb and reposition handle. See insert above.



4 SEALING —

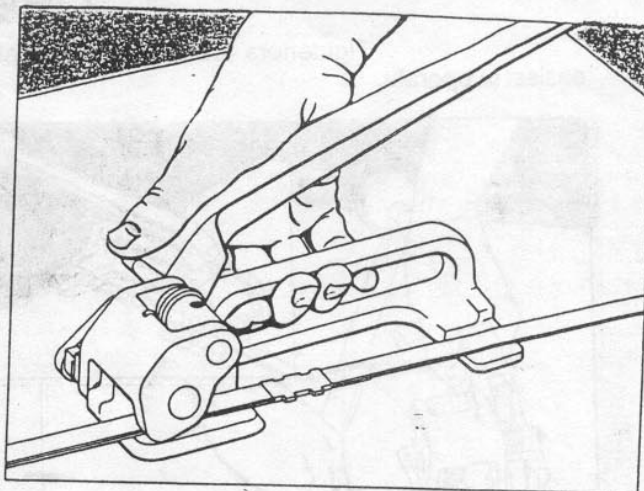
For fast front sealing, nose of tool is rounded so that it may be used to guide sealer to correct position on the center of the seal. Sealer should be held with handles wide apart as it slides into position. Bringing sealer handles to closed position crimps seal. Tension will hold tool in position while seal is crimped.



5 SEALING

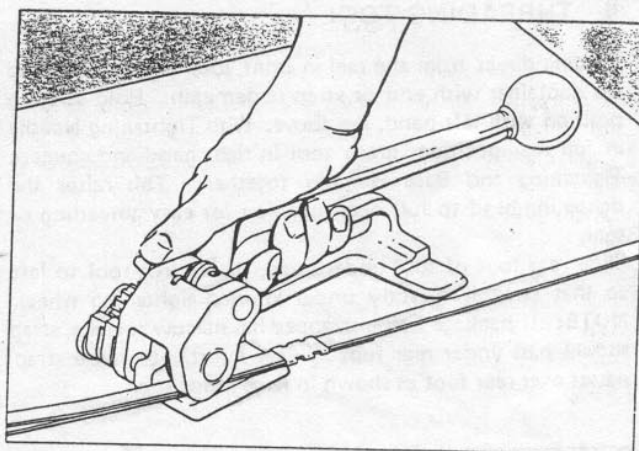
Place Sealer with handles in wide open position directly over one end of seal and bring handles to closed position. Repeat this operation on the other end of the seal.

NOTE: Tension will hold tool in position while seal is crimped.



6 REPOSITIONING TIGHTENING HANDLE

Push Driving Pawl forward. This drops Tightening Handle against Base Handle.



7 STRIPPING TOOL

Squeeze Tightening Handle against Base Handle to raise tightening head to full open position. Remove tool with quick sliding motion to the right as shown in above photo.

Break strap off cleanly at seal by bending it sharply backward and forward.

MAINTENANCE

TOOL CARE

1. ONCE-A-DAY . . . blow or brush off accumulated dirt.
2. ONCE-A-WEEK . . . clean and lubricate all moving parts.
3. DO NOT FORCE THE TOOL . . . CAUTION: If sudden extra effort is needed, STOP the cycle and remove tool.
4. DO NOT DROP THE TOOL . . . the shock of a sudden impact is almost sure to misalign several moving parts, or crack the major parts.